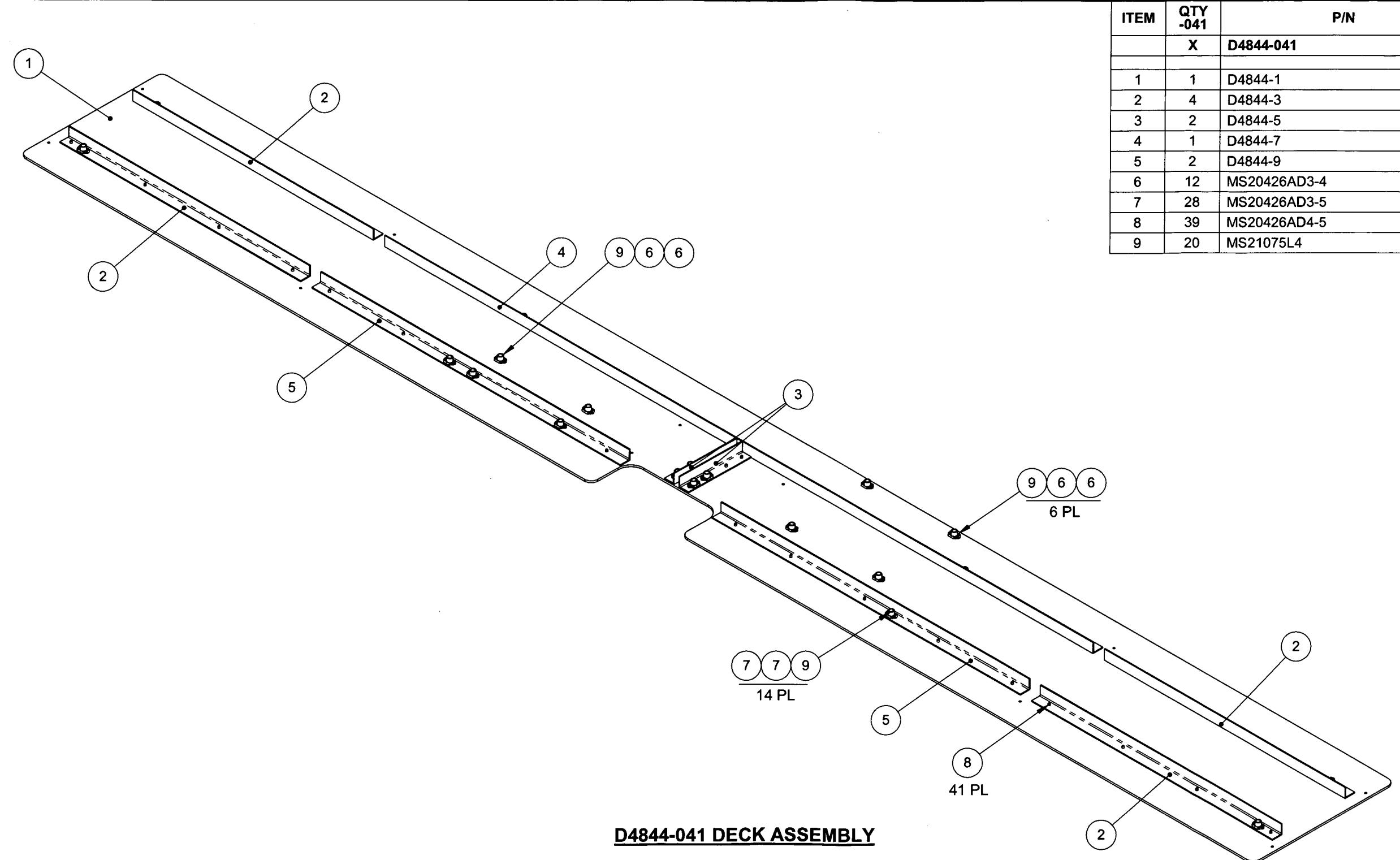


ITEM	QTY -041	P/N	DESCRIPTION
X	D4844-041		DECK ASSEMBLY
1	1	D4844-1	ANCHOR PLATE
2	4	D4844-3	ANGLE
3	2	D4844-5	ANGLE
4	1	D4844-7	ANGLE
5	2	D4844-9	ANGLE
6	12	MS20426AD3-4	RIVET, CSK
7	28	MS20426AD3-5	RIVET, CSK
8	39	MS20426AD4-5	RIVET, CSK
9	20	MS21075L4	NUT PLATE



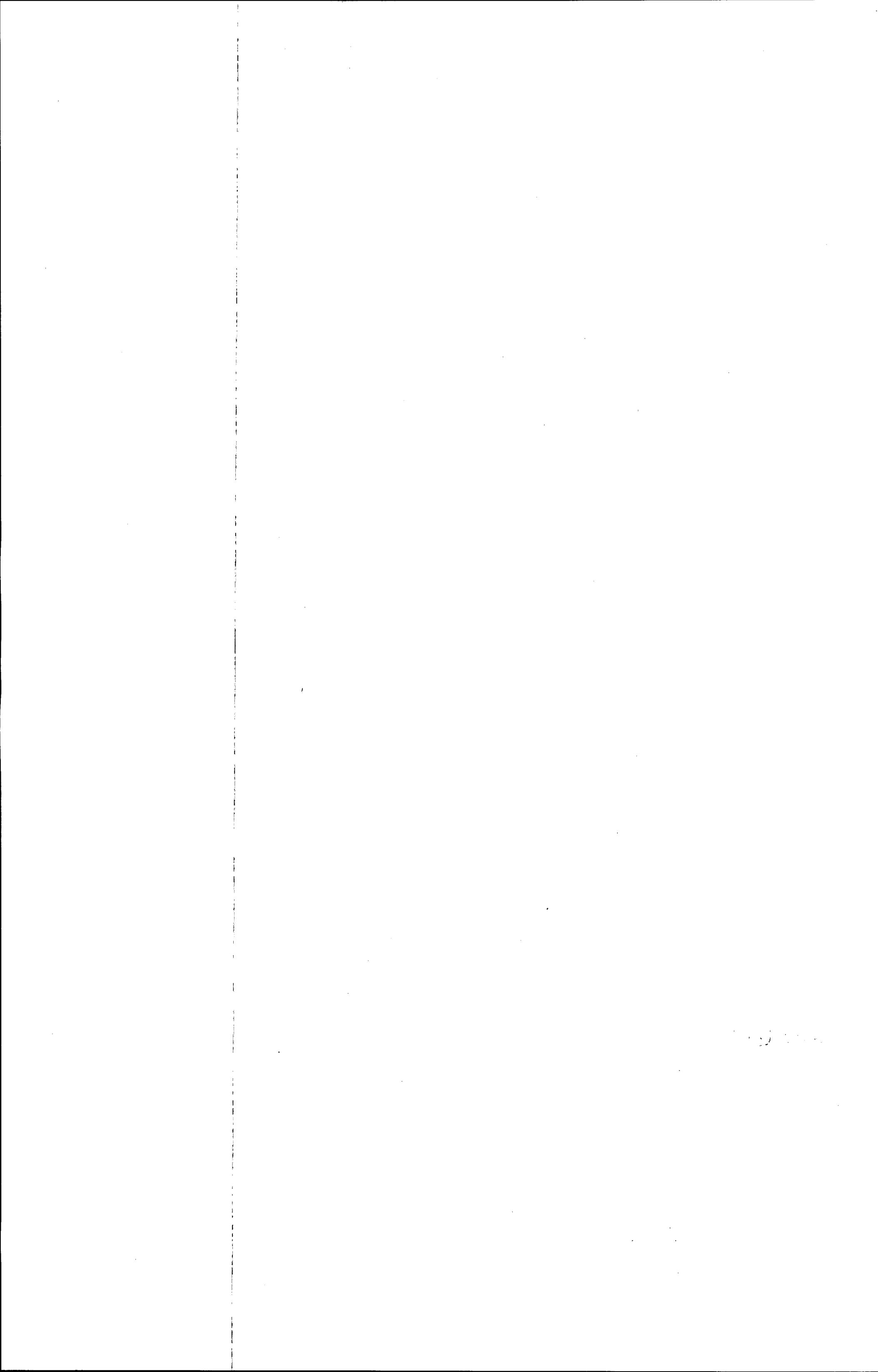
D4844-041 DECK ASSEMBLY

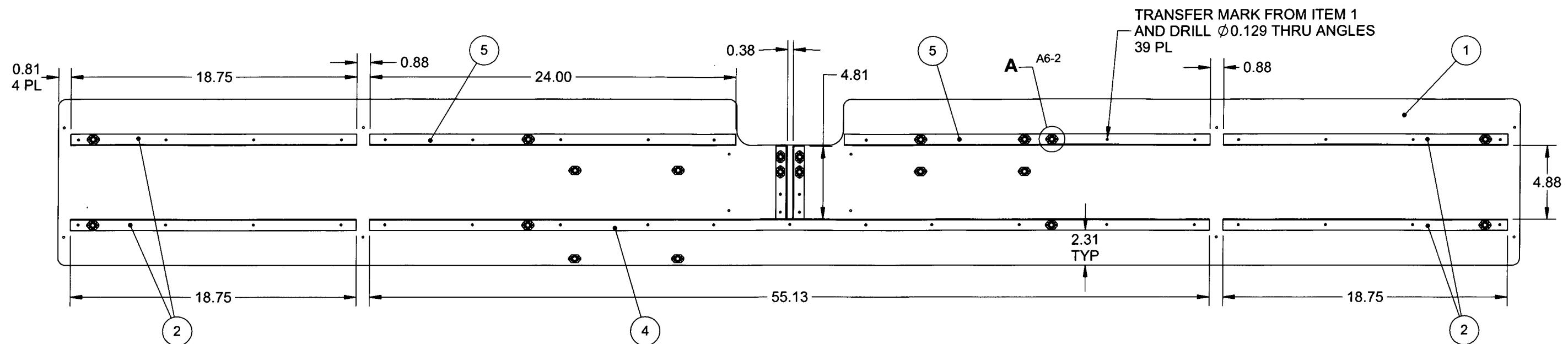
NOTES:

- 1) MATERIAL -3 THRU -9: 2024-T3/T3510/T3511 ALUMINUM ANGLE 0.75 X 0.75 X 0.063 THK X 0.063 RADIUS PER AMS-QQ-A-200/3 OR AMS 4152, 4164 & 4165 REF DART SPEC M2024T3AH0.75XW0.75XT0.063XR0.063
- 2) FINISH -3 THRU -9: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4844-041" AND B/N "BXXXXXX" PER DART QSI 044 6.1 (FINE POINT MARKER)
- 7) WEIGHT: 14.38 lbs

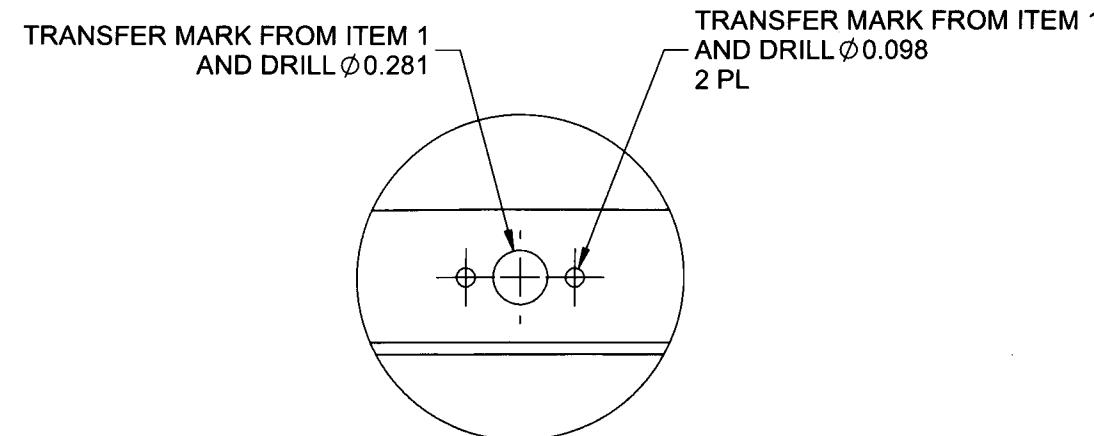
RELEASED
2013-05-03
[Handwritten signature]

A	NEW ISSUE	MB	13.04.19
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4844	SHEET 1 OF 3
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DECK ASSEMBLY	NTS
DATE	13.04.19	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



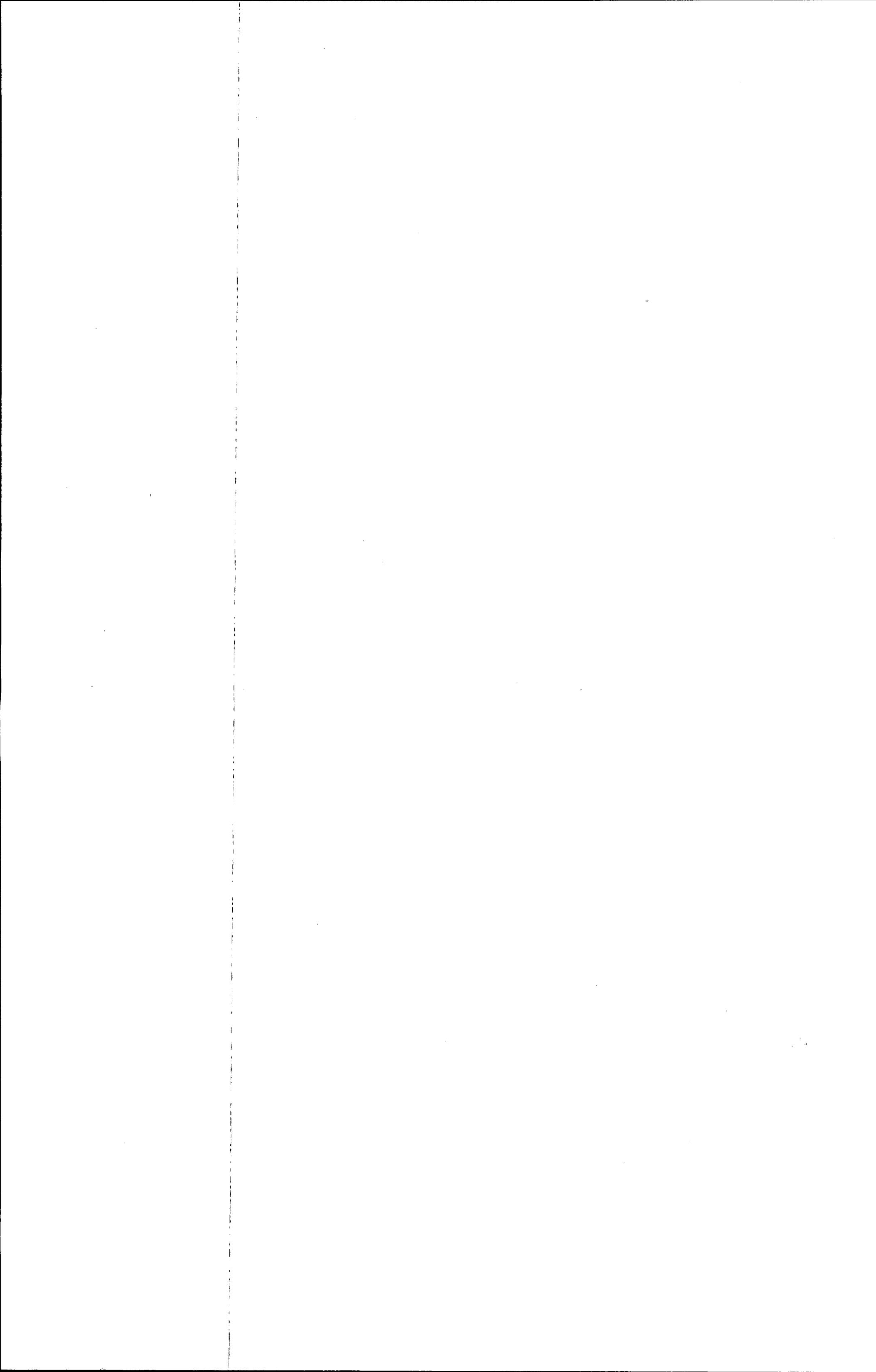


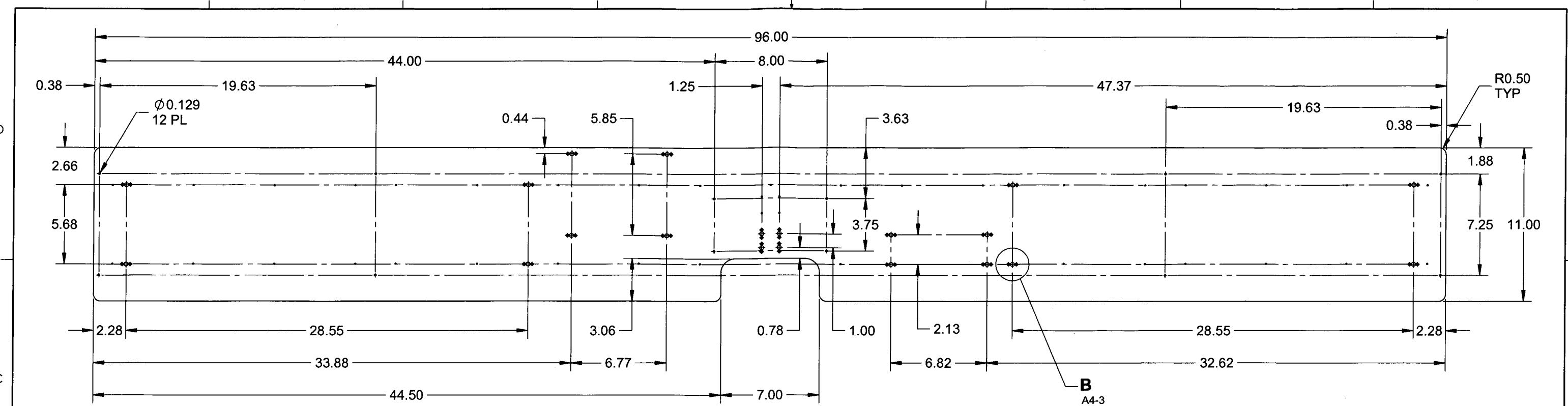
D4844-041 DECK ASSEMBLY



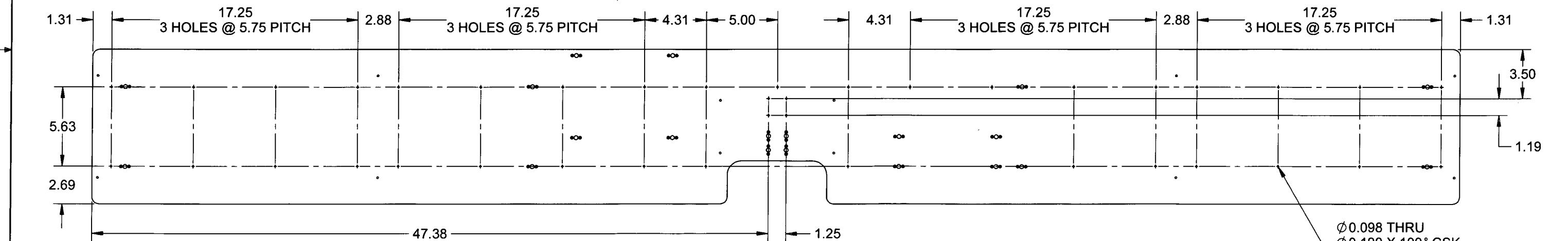
DETAIL A C3-2
SCALE: 6X
(20 PL ALL NUT PLATE LOCATIONS)

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>AS</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>M</i>	D4844	SHEET 2 OF 3
APPROVED	<i>SH</i>	TITLE	SCALE
DE APPR.	<i>SH</i>	DECK ASSEMBLY	NTS
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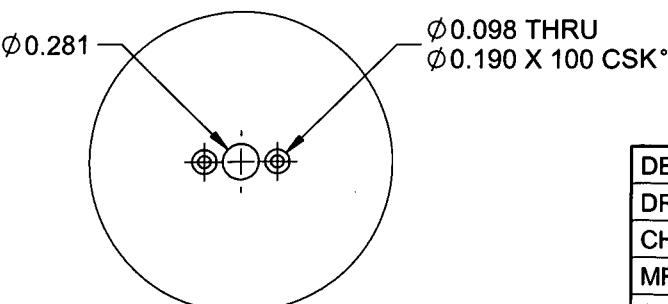
D4844-1 ANCHOR PLATE



D4844-1 ANCHOR PLATE
(SUPPLEMENTAL VIEW
STIFFENER ANGLE RIVET PATTERN)

RELEASED
2013-05-03

- NOTES:**
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.125 THICK PER AMS 4025 OR AMS 4027 OR ASTM B209 REF M6061T6S.125
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 12.6 lbs



DETAIL B C3-3
(NUT PLATE DETAIL 20 PL)

DESIGN	A	DART AEROSPACE LTD
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CHECKED	ASS	DRAWING NO.
MFG. APPR.		REV. A
APPROVED		D4844
DE APPR.		SHEET 3 OF 3
DATE	13.04.19	TITLE
		SCALE
		NTS
		DECK ASSEMBLY
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